

KOSTER AUCTION SALE

INDUSTRIES INC

Precision Aerospace Manufacturing Equipment

Assets No Longer Needed:

Ellanef Manufacturing Corp.

97-11 50th Avenue, Corona (Queens), New York 11368

**PLEASE BE PROMPT-
SALE TO START
WITH MACHINERY**



1998

Gleason/Phoenix 200GH 6-Axis CNC Gear Hobber



1 of 2

RETROFIT
1998

Huffman HS-87P 7-Axis Tool and Cutter Grinder



5-Axis

Cincinnati-Milacron 5-Axis Vertical CNC Profiler



REMANUFACTURED 1994

Cincinnati-Milacron 25HC-2500 Horizontal Machining Center with Acramatic 850SX Control

FEATURING: [12] CNC Hydrotels

- [3] 7-Axis Cutter Grinders • 1998 CNC Gear Hobber
- Horizontal Machining Centers • Multi-Spindle Vertical Machining Centers • DeVlieg • Grinders

**SALE DATE:
TUESDAY, JUNE 27TH, 2006
STARTING AT 11:00 A.M.**

INSPECTION DATES: Monday, June 26th, 2006,
from 8:00 a.m. to 4:00 p.m. and morning of sale.

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1985

Sakazi SMC-100 4-Spindle Vertical Machining Center



Cincinnati 3-Spindle CNC Hydrotel



Ikegai FX25N Turning Center

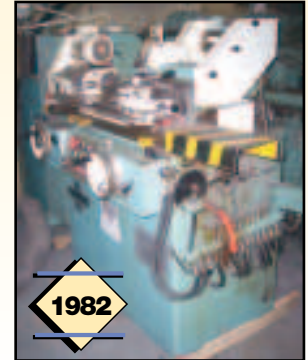


1 of 3

Cincinnati 4-Spindle CNC Hydrotel



4" DeVlieg-Herbert 43H-72 "Spiramatic" Jigmil



1982

6" x 14" TOS BU-16 Universal Cylindrical Grinder

CNC 6-AXIS GEAR HOBBER

Gleason/Phoenix 200GH 6-Axis CNC Gear Hobber, 7.87" work piece dia., 7.8" DP, +/- 45 max. Hob setting angle, -180, +40 degree swivel, 4.5" max. hob dia., 8.35" max. hob length, 1500 max. hob speed, chip conveyor, GE Fanuc Series 150-m, s/n: 928232 [1998]

5-AXIS CNC VERTICAL PROFILER

Cincinnati-Milacron 5-Axis CNC Vertical Profiler, 15 HP motor, 120"-X, 42"-Y, Z-13.5" min. to 27.5" max., 6" riser, A-20/+30", B-20/-30", 20-2000 RPM, full pendant, 42" x 156" table, power draw bar, Acramatic "Big Blue" control, Greco Minifile Plus, s/n: 48M4597331AR78

7-AXIS CNC TOOL AND CUTTER GRINDER

[2] Huffman HS-87P, GE Fanuc 15-M 7-Axis CNC Cutter Grinders, Y-18", Z-18" X-24", U-12", V-5", A-360 degree, C-180 degree, 1/4" - 2" tool holder shank, 20HP and 10HP spindles, **(BOTH RETROFIT BY HUFFMAN 1999)** s/n: HB040285/WO/178; HB040185/WO/164A

Huffman HS-75R 7-Axis CNC Cutter Grinder, X-18", U-8", V-4", A-360 degree, C-205 degree, 6000 RPM wheelhead, 1/4" - 2-1/2" endmill shank dia., 10" max. tool length, 6" max. cutter dia., Allen Bradley 8600 control, s/n: HB122989-462

Walter Helitronic 50CNC Cutter Grinder, s/n: 1131 [As Is - Bohemia Location]

HORIZONTAL MACHINING CENTERS

Cincinnati-Milacron 25HC-2500 Horizontal Machining Center, 43" x 120" table, X-96", Y-60", Z-6", min. to 36" max., 30" dia. built-in rotary table, Koolant cooler, 30-position tool changer, #50 spindle taper 3000 RPM, 25 HP, Acramatic 850SX control, Greco Minifile Plus, coolant, s/n: 3119A0174-0018-RL94 [Remanufactured 1994]

[2] Cincinnati-Milacron 10HC-2500A Horizontal Machining Center, 31-1/4" x 104" table, 10 HP, 20-4000 RPM, X-100", Y-60", Z-54" min to 5.4" max., 30" dia. 4th axis table, 1-degree, #50 spindle taper, coolant, Acramatic "Big Blue" control, 30-position toolchanger, s/n: 49641; 49254

VERTICAL MACHINING CENTERS, MULTI-SPINDLE

Sakazaki SMC-100 4-Spindle Vertical Machining Center, with dual pallet shuttle table, #40 taper, 4000 RPM, X-19.7", Y-21.6", Z-4.7" min to 26.4" max., 9.84" center distance of spindles, dual 24-position tool changer, [2] 21-1/2" x 47" tables, 20 HP, Fanuc 11M control, s/n: 85097 [1985]

Sakazaki SMC-100 4-Spindle Vertical Machining Center, with dual pallet shuttle table, #40 taper, 4000 RPM, X-19.7", Y-21.6", Z-4.7" min to 26.4" max., 9.84" center distance of spindles, dual 24-position tool changer, [2] 21-1/2" x 47" tables, 20 HP Fanuc 6M control, s/n: 85052 [1985]

Sakazaki SMC-100 4-Spindle, X-19.7", Y-21.6", Z-9.8" min to 31.5" max., 23-1/2" x 55", 9.84" center distance of spindles, 3000 RPM, #40 taper, dual 24-position tool changer, 20 HP Fanuc 6M control, s/n: 84251 [1985]

HYDROTELS - CNC

[3] Cincinnati-Milacron 4-Spindle CNC Hydrotel, X-120", Y-28", Z-12" to 42" max., 24" center distance of spindles, 16-1600 RPM, coolant, 28" x 150" table, console, 25 HP, 6.9" risers, Acramatic "Big Blue" control, Greco Minifile Plus, [2] assorted 22" x 32" drill sub-plates, s/n: 67-430A676-1-AR83; 67-430A672-1; 67-430A677-1

Cincinnati-Milacron 3-Spindle CNC Hydrotel, X-120", Y-42", Z-22" min to 40" max., 30 HP, 143", 20-2000 spindle RPM, 24" center distance of spindles, console, coolant, Acramatic "Big Blue" control, Greco Minifile Plus, 10" high, T-slotted sub-table, [7] 22" x 32" drilled sub-plates, extra height, s/n: 31341V74008-RL-83

[3] Cincinnati Milacron 4-Spindle CNC Hydrotel, 120" x 156" table, Y-42", (1) spindle, Z-22" min to 40" max., (2) spindles, Z-22" min to 30" max., 17-3/4" center distance of spindles, 30 HP, 20-2000 RPM spindles, console, Greco Minifile Plus, coolant, s/n: 31341V74-011-RL-83; 31341V74-012-RL-83; 31341V74-009-RL-83

[5] Cincinnati-Milacron 3-Spindle CNC Hydrotel, Mdl. 30X120, s/n: 67430A6781AR84; 66428A097AR83; 68434A7711AR84; 31341V4010RL83; 51M7897671AR3 [As Is]

JIGMIL

4" DeVlieg-Herbert 43H-72 "Spiramatic", 35" x 72" table, Dinacomp DCU, 1000 RPM spindle, 60" vertical travel, s/n: 17-14373

ACCESSORIES

30" x 40" DeVlieg Airlift Rotary Table, s/n: 94791

DeVlieg Angle Plates: 20-1/2" Wide x 30" Tall, s/n: A91925; B91925

TURNING CENTER

Ikegai FX25N Turning Center, 11-13/16" swing, 12-position turret, 25 HP, 10" 3-jaw chuck, Fanuc 5T control, s/n: 22835T

CYLINDRICAL GRINDERS

14" x 36" Norton Cylindrical Grinder, with 15HP main motor, 20" diameter x 2" wide wheel, work rest, motorized work head, s/n: LCTU-234001951

10" x 36" Norton Cylindrical Grinder, with motorized work head, work rest, 20" diameter x 2" wide wheel, 15HP main motor

Corporate Office:

555 Broadhollow Road, Melville, NY 11747
(631) 454-1766 • Fax: (631) 454-1779



Branch Office:

Boston, Massachusetts
(978) 474-4442 • Fax: (978) 474-4673



Sigma VLP600 Jig Borer



5' x 13" Oerlikon Radial Drill



Huffman HS-75R 7-Axis Tool & Cutter Grinder



8" x 16" Hanson-Whitney Thread Mill



Barber Colman Type D Gear Hobber

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Cincinnati-Milacron 10HC-2500A Horizontal Machining Center

10" x 20" Landis IR Cylindrical Grinder, universal, plunge, with motorized work head, s/n: 825-49

6" x 14" TOS BU-16 Cylindrical Grinder, universal, with 1000 RPM motorized work head, coolant, s/n: 180949 (1982)

JIG BORER

Sigma Mdl. VLP600 Jig Borer, with 30" x 16" table, 45-2020 RPM spindle speeds, power down feed to head, optics, Millvision digital readout, Moore taper tooling, rapids, s/n: 563

HYDROTEL - TRACER TYPE

Cincinnati 3-Spindle Hydrotel, with 28" x 96" table, tracer attachment, 2-hand operation, s/n: 1H1V1L-568-R

THREAD MILL

8" x 16" Hanson-Whitney Thread Mill, s/n: 95

THREAD GRINDER

Jones & Lamson Mdl. TG636 Universal Automatic Thread Grinder, s/n: 111047

RADIAL DRILL

5' x 13" Oerlikon Radial Drill, with 30-1500 RPM spindle speeds, coolant, outboard arm support, power built-in sliding 43" x 19" 2-sided box table, power elevation, bijur lube, s/n: 31198

VERTICAL MILLS

Bridgeport 1HP Vertical Mill, with 9" x 42" table, 80-2720 RPM spindle speeds, s/n: 105256

Bridgeport Series I Vertical Mill, 9" x 42" table [Bohemia Location]

[2] Bridgeport Vari-Speed 1-1/2 HP Vertical Mills, 9" x 42" table [Bohemia Location]

HORIZONTAL MILLS

#4CH Kearney & Trecker Horizontal Mill, with 15-1/2" x 74" table, 15-1500 RPM spindle speeds, arbor supports

#2 Kearney & Trecker Horizontal Mill, with #50 taper, 20-1000 RPM spindle speeds, 13-1/2" x 64" table, s/n: 24-4056

#2MH Cincinnati Horizontal Mill, with universal table, climb milling, 10-1/2" x 52" table, 23-1200 RPM spindle speeds, s/n: 5A2U1J-43

#1 Kearney & Trecker Horizontal Mill, with universal table, climb milling, 35-1400 RPM spindle speeds, 9" x 47" table, s/n: 30-5580

#1 Cincinnati Plain Horizontal Mill, with 10" x 41" table, #30 spindle, s/n: 2F1P1H-201

CUTTER SHARPENER

#1 Cincinnati Contour Cutter & Sharpener, s/n: 3D1C1Z-1

SURFACE GRINDERS

6" x 18" #2L Brown & Sharpe Surface Grinder (as is)

6" x 18" #2 Brown & Sharpe Surface Grinder

24" x 72" Hill Acme Surface Grinder, with vertical spindle reciprocating table, segmented grinding wheel, 40HP motor, approximately 21" under wheel, coolant, s/n: 252

INTERNAL GRINDER

Heald #74 Internal Grinder, with extended table, 3-jaw motorized work head, approximately 7' cc, steady rest, red head spindle, s/n: 18111

GEAR MACHINERY

Fellows 6-Type Gear Shaper, with 20" diameter table, s/n: DPC-3A-27070-1-UAC

Barber Colman Type D Gear Hobber, s/n: 29

TOOL & CUTTER GRINDERS

[2] #2 Cincinnati Tool & Cutter Grinders, s/n/s: 1D2T5F-47; 1D2T1Y-600

LATHES, ALL TYPES

15" x 46" LeBlond Dual Drive Lathe, with geared head, 28-1800 RPM spindle speeds, s/n: HC411

Gisholt #5 Turret Lathe, with steady rest, 5-1/2" spindle bore

AUTOMATIC CHUCKERS

#2AC Warner & Swasey Automatic Chucker, with slides, turret, 38-1058 RPM spindle speeds, 12" 2-jaw chuck, s/n: 2234506

#3AC Warner & Swasey Automatic Chucker, with 30-822 RPM spindle speeds, 18" 3-jaw chuck, turret, slides, s/n: 2308252

DRILL PRESS

24" Allen 2-Spindle Drill Press, with 1800 RPM spindle speeds, 21" x 36" production table

HORIZONTAL BANDSAW

10" x 16" Johnson Mdl. J Horizontal Bandsaw

BLAST CABINET

Empire Mdl. PF-2636 Reach-In Type Blast Cabinet, with reclaim, s/n: 0642

INDUCTION ANNEALER

Cycle-Dyne Mdl. A-2030 Bench Type Induction Annealer, 23-kW output, s/n: 672676

Cycle-Dyne Floor Type Heavy Duty

PARTICLE INSPECTION UNIT

Magnaflux Mdl. 2824-T Particle Inspection Unit, s/n: 68374

HONE

Sunnen Hone

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Branch Office:

Boston, Massachusetts
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1985

Sakazi
SMC-100
4-Spindle
Vertical
Machining
Center

Precision Aerospace Manufacturing Equipment

Assets No Longer Needed:

Ellanef Manufacturing Corp.

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INDUSTRIES INC

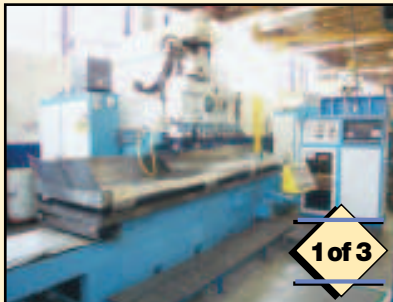
Precision Aerospace Manufacturing Equipment

FEATURING: [12] CNC Hydrotels • [3] 7-Axis Cutter Grinders • 1998 CNC Gear Hobber
• Horizontal Machining Centers • Multi-Spindle Vertical Machining Centers • DeVlieg • Grinders

Assets No Longer Needed:

Ellanef Manufacturing Corp.

97-11 50th Avenue, Corona (Queens), New York 11368



1 of 3

Cincinnati 4-Spindle CNC Hydrotels

DIRECTIONS:

From Laguardia Airport (Approx. 3 Miles): Follow Airport Exit to 94th Street. Stay straight onto 94th Street. This will become Junction Blvd. Turn left onto 50th Avenue.

From John F. Kennedy International Airport (Approx. 11 Miles): Follow Airport Exit to JFK Expressway. Merge onto Van Wyck Expressway/I-678 North towards Airport Exit/Terminals/Rental Returns (go approx. 6 Miles). Merge onto Grand Central Parkway. At Exit 10 (on left) – toward Triboro Bridge – take Long Island Expressway/I-495 West (toward Midtown Tunnel). Stay on I-495 West/LIE to Exit 20 (Junction Boulevard). After exiting, stay straight onto Horace Harding Expressway North. Turn right onto 99th Street. Go approx. 1/2 mile to 50th Street and turn left.

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